



X-1 Catalyst Instruction Sheet

X-1 Catalyst is used with select IGS sealants to substantially speed up cure times. It is mixed with, or misted onto a bead of sealant to speed up the heat curing process.

Compatible Sealants:

- Turbo
- Temp-Tite II
- Silver Seal II
- Steel Seal
- Duct-Tite

Application Instructions:

Mix catalyst to sealant in the ratio of 1 – 2 oz. bottle of catalyst per quart container of sealant. Stir the catalyst in well. If caulking a bead of sealant from a cartridge, aspirate or brush on catalyst to the bead using the same quantity catalyst per quantity sealant (approx. 3 cartridges of sealant equals one quart). After sealant is catalyzed, assemble the joint and torque bolts. Apply heat to the joint using the following catalyzed sealant cure times:

- 225°F for 1-2 hours
- 400°F for 20-30 minutes

Tech Data:

Shelf Life: Approx. 1 Year

Packaging: 2 oz. bottles only

See MSDS information for precautions